



Congratulations on your purchase of an Arnott® air suspension product. We at Arnott Incorporated are proud to offer a high quality product at the industry's most competitive pricing. Thank you for your confidence in us and our product.

Proper installation is essential to experience and appreciate the benefits of this system. Please take a moment to review these installation instructions before you begin to install these components on your vehicle. The removal and installation of air suspension products should only be performed by a fully qualified, ASE Certified, professional.

It is equally important to be aware of all necessary safety measures while installing your new Air Suspension System. This includes proper lifting and immobilizing of the vehicle and isolation of any stored energy to prevent personal injury or property damage.

# "Engineered to Ride, Built to Last™"





**WARNING**: The air suspension system is under pressure (up to 10 bar, or 150 lbf/in) verify pressure has been relieved and disconnect power to the air suspension system prior to disassembly. Do not allow dirt or grease to enter the system. Always wear standard protective hand, ear, and eye protection when servicing the air suspension system.

#### **KIT CONTAINS:**

PARTS LIST		
P/N	QTY	DESCRIPTION
21-3371	1	ARNOTT FRONT AIR SPRING
21-6437	1	ACCESSORY KIT

Arnott® is committed to the quality of its products. If you have a question or problem with any Arnott product, please contact Arnott by calling 800-251-8993 during normal business hours or email techassistance@arnottinc.com

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#### **GENERAL INFORMATION:**

- Not to be stored below 5°F (-15°C) and above 122°F (50°C).
- Avoid damage to air lines and cables.
- Removal and installation is only to be performed by fully qualified personnel.
- Use car manufacturer's diagnostic software.

**CAUTION**: Damage to the vehicle and air suspension system can be incurred if work is carried out in a manner other than specified in the instructions or in a different sequence.



To avoid the possibility of short circuits while working with electric components consult your owners manual on how to disconnect your battery.



Consult your vehicles owners manual, service manual, or car dealer for the correct jacking points on your vehicle and for additional care, safety and maintenance instructions. Under no circumstances should any work be completed underneath the vehicle if it is not adequately supported, as serious injuries and death can occur.

#### **AIR STRUT REMOVAL**

1. LOOSEN AND REMOVE THE 3 TOP BOLTS UNDER THE HOOD. (FIGURE A)



FIGURE A

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2. REMOVETHE PINCH BOLT FROM THE FRONT OF THE CONTROL ARMS. (FIGURE B)

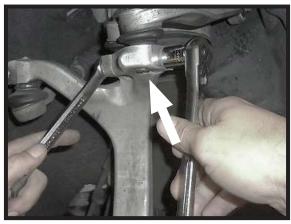


FIGURE B

3. REMOVE BOTH BALL JOINTS FROM THE FRONT SUSPENSION LINK. (FIGURE C)



FIGURE C

4. REMOVE THE REMAINING AIR PRESSURE FROMTHE FRONT AIR SPRING. TO DEFLATE THE AIR SPRING, CAREFULLY REMOVETHE AIR FITTING FROMTHETOP OF THE AIR SPRING. (FIGURE D)



FIGURE D





5. LOOSEN AND REMOVETHE LOWER SHOCK BOLT. (FIGURE E)

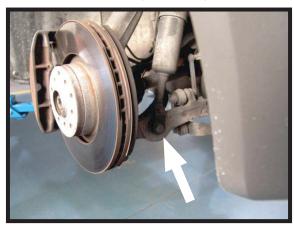


FIGURE E

6. CAREFULLY REMOVETHE SHOCK ASSEMBLY FROM THE VEHICLE. (FIGURE F)



FIGURE F

7. USING A 12 POINTTORX BIT, REMOVETHE 6 UPPER SHOCK MOUNTING BOLTS. REMOVETHE TOP CAST ALUMINUM SHOCK CAP. (FIGURE G)



FIGURE G





8. REMOVETHE CENTER FLANGE NUT FROMTHETOP OF THE SHOCK. (FIGURE H)



FIGURE H

9. REMOVE THE RUBBER UPPER MOUNT AND WASHER. BOTH OF THESE WILL BE REUSED IN THE NEW ASSEMBLY. (FIGURE I)



FIGURE I

10. REMOVETHE OLD AIR SPRING FROMTHE SHOCK. YOU MAY HAVETOTAP DOWN ONTHE AIR SPRING PISTONTO DISLODGE IT FROMTHE OLD SHOCK. (FIGURE J)



FIGURE J





11. REMOVE AND DISCARD THE OLD O-RING USED TO SEAL THE AIR SPRING TO THE SHOCK. THIS O-RING WILL NOT BE REUSED IN THE NEW ASSEMBLY. (FIGURE K)



FIGURE K

#### **AIR SPRING INSTALLATION**

1. LUBRICATE THE O-RING IN THE BOTTOM OF THE NEW AIR SPRING ASSEMBLY, AND SLIDETHE NEW AIR SPRING OVER THE SHOCK ABSORBER. (FIGURE L)



FIGURE L

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2. REMOVE THE NEW O-RING FROM BAG AND LUBRICATE. INSTALL NEW O-RING INTO THE FACE GROOVE LOCATED ON THE TOP SIDE OF THE AIR SPRING. REPLACE THE TOP WASHER, RUBBER MOUNT AND FLANGE NUT. (FIGURE M)



FIGURE M

3. REPLACE THE CAST ALUMINUM SHOCK CAP AND REPLACE THE SIX 12 POINT TORX BOLTS. (FIGURE N)



FIGURE N

#### **AIR STRUT INSTALLATION**



Tighten all nuts and bolts to manufacturers specifications during the installation process.

INSTALLATION IS IN REVERSE ORDER OF AIR STRUT REMOVAL.

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